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ENHANCING FUEL EFFICIENCY IN FISHING VESSELS: ENGINE OPTIMIZATION STRATEGIES

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Fishing vessels play an important role in meeting global seafood demand, but their energy consumption remains a significant concern. To optimize fuel consumption, fishing operations must focus on both engine design and operational practices. Engine optimization involves exploring various propulsion systems (such as diesel, hybrid, and electric), selecting appropriate fuels, and implementing variable speed engines. Exhaust gas cleaning systems can also reduce emissions. Operational practices include identifying optimal vessel speeds, efficient route planning, gear technology improvements, and effective cold chain management. Educating crew members about energy-efficient practices and emphasizing regular maintenance contribute to overall efficiency. Challenges include cost-benefit analysis and the need for integrated approaches to achieve sustainable fuel savings. The optimization of engine performance in fishing vessels is not only a matter of economic prudence but also an environmental imperative. As the world grapples with the challenges of climate change and sustainable development, the fishing sector is under increasing pressure to reduce its carbon footprint and operate within the ecological limits of marine ecosystems (Baiju, 2017). Fuel efficiency in fishing vessels is influenced by a myriad of factors, including vessel design, engine type, operational practices, and maintenance protocols. The selection of an appropriate engine and gearbox combination, along with a matching propeller and shaft, can lead to substantial reductions in fuel consumption (Baiju, 2017). Moreover, the speed of the vessel is a pivotal factor, as it directly impacts fuel usage, with higher speeds generally resulting in increased fuel consumption³. Recent studies have employed various models, such as linear and generalized additive models (GAMs), to predict daily fuel consumption based on vessel length, engine power, fleet segment, and fuel prices (fao.org). These models offer valuable insights into the relationship between vessel characteristics and fuel efficiency, enabling stakeholders to make informed decisions about engine optimization

strategies. One innovative approach to engine optimization involves the use of exhaust gas from the vessel's engine to power ammonia-water absorption refrigeration systems (AARS), which can significantly improve the energy efficiency of ocean-going fishing vessels (Baiju, 2017). This method not only enhances fuel efficiency but also contributes to the preservation of the catch, adding value to the fishing operation.

The integration of advanced technologies and data-driven strategies into vessel operations has opened new avenues for optimization beyond traditional fuel consumption metrics. These include improvements in fleet management, crew management, and maintenance operations, all of which can have a profound impact on the overall energy efficiency of fishing vessels (Opsealog.com). The pursuit of fuel efficiency in fishing vessels through engine optimization strategies is a multifaceted endeavor that requires a holistic approach. It encompasses technological innovation, operational adjustments, and a commitment to sustainability. As the fishing industry continues to evolve, these strategies will play a pivotal role in ensuring the sector's economic viability and environmental stewardship.

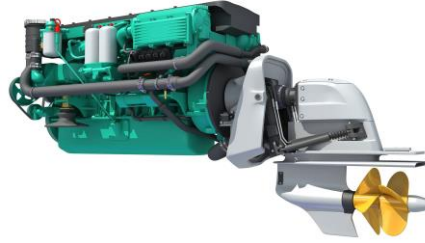
Types of Engines Used in Fishing Vessels

Fishing vessels utilize a variety of engines to navigate the waters, each selected for its efficiency, durability, and suitability to the vessel's size and purpose. Common types include:

1. **Outboard Engines:** Mounted on the transom, outside the hull, offering easy maintenance and good maneuverability.
2. **Inboard Engines:** Found on larger vessels like yachts and commercial boats, known for their adaptability and low maintenance needs.
3. **Sterndrive Engines:** Also known as inboard/outboard engines, combine features of both inboard and outboard types for a balance of performance and versatility.
4. **Diesel Engines:** Preferred for their torque and long life expectancy, commonly used in vessels over 35 feet.
5. **Electric Motors:** Gaining popularity for their environmental benefits and quiet operation, suitable for smaller boats and auxiliary propulsion.



Outboard Engine



Inboard Engine



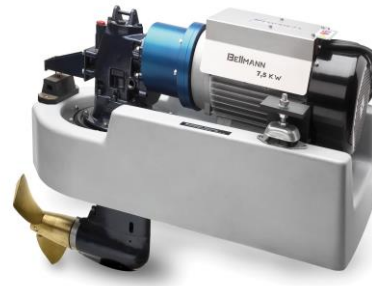
Sterndrive Engine



Diesel Engine



Electric Motors



Engine Performance Parameters

The performance of marine engines is gauged by several parameters, which include:

1. **Power Output:** Measured in horsepower (HP), indicating the engine's ability to perform work over time.
2. **Torque:** Reflects the twisting force the engine generates, crucial for acceleration and towing capacity.
3. **Specific Fuel Consumption (SFC):** Represents the fuel efficiency of the engine, typically measured in grams per kilowatt-hour (g/kWh).
4. **Thermal Efficiency:** The ratio of power output to the calorific value of the fuel, indicating how well the engine converts fuel into usable energy.

Fuel Efficiency: Concepts and Measurement

Fuel efficiency in marine engines is a critical factor for operational cost-effectiveness and environmental sustainability. It is defined as the ability of the engine to extract energy from fuel and is measured by:

1. **Specific Fuel Consumption (SFC):** A key metric that quantifies the amount of fuel used per unit of power output, usually at optimal load settings ().
2. **Energy Efficiency:** Assessed by comparing the engine's fuel consumption against its power output, with innovations aiming to reduce SFC to as low as 163 g/kWh.

Fuel efficiency in marine engines is a critical aspect of maritime operations, as it directly impacts the operational costs and environmental footprint of vessels. In the context of fishing vessels, fuel efficiency becomes even more significant due to the extended periods spent at sea and the need for cost-effective operations.

Fuel Efficiency in Marine Engines

Fuel efficiency in marine engines is defined by the amount of fuel consumed in relation to the distance traveled or the power generated. This is often measured in terms of Specific Fuel Consumption (SFC), which is the mass of fuel consumed per unit time to produce per kilowatt-hour (kWh) of power (www.sustainable-ships.org). Improving fuel efficiency means achieving the same level of performance or better while consuming less fuel.

Methods for Measuring Fuel Consumption

Measuring fuel consumption in marine engines can be done using various methods. One common approach is installing a single flow meter that measures the fuel transferred from the fuel tank to the settling tank, with the consumption equating to the flow to the settling tank. Another method involves calculating the Specific Fuel Oil Consumption (SFOC), which considers the mass of fuel consumed per unit time to produce per kW, measured over a suitable time period under good weather conditions (www.sustainable-ships.org).

Factors Affecting Fuel Efficiency in Fishing Vessels

Several factors affect the fuel efficiency of fishing vessels. These include:

1. **Human Factor:** The vessel operator's skills and decisions can significantly impact fuel efficiency.
2. **Propeller Characteristics:** Incorrect diameter or pitch of propellers can lead to fuel inefficiency.
3. **Engine-Propeller Match:** Mismatched engines to the gearbox and/or propeller can cause inefficiencies.
4. **Engine Suitability:** Using engines that are not suitable or are misapplied for the specific vessel type can lead to higher fuel consumption.

Optimizing fuel efficiency in marine engines, particularly in fishing vessels, is essential for economic and environmental sustainability. It requires a comprehensive approach that includes proper vessel operation, appropriate engine and propeller selection, and regular maintenance to ensure optimal performance.

Vessel Design and Hydrodynamics

Vessel design and hydrodynamics are crucial in ensuring the efficiency and stability of marine vessels. Hydrodynamics focuses on the study of fluid motion and its interaction with the vessel, which is essential for minimizing drag and maximizing speed. The design of a ship's hull is a key factor in its hydrodynamic performance, affecting resistance, propulsion, and seakeeping abilities. Advanced computational tools, such as Computational Fluid Dynamics (CFD), are used to simulate and analyze the hydrodynamic properties of ship designs (Victoria, 2023).

Engine Condition and Maintenance

The condition and maintenance of marine engines are vital for the reliable operation of vessels. Regular maintenance, including checking the engine's cooling system, ensuring proper lubrication, and monitoring fuel filters, can prevent engine failure and extend the engine's lifespan⁴. On-condition monitoring is a proactive approach that involves continuous monitoring of engine parameters to detect potential issues early.

Operational Practices in Marine Engineering

Operational practices in marine engineering involve the procedures and actions taken to ensure the safe and efficient operation of marine vessels. This includes adherence to safety regulations, effective crew management, and environmental compliance. Marine operations

are designed to handle objects and/or vessels in the marine environment during temporary phases, with a focus on safety and efficiency.

Engine Optimization Techniques

Engine optimization techniques aim to enhance the performance of marine diesel engines while minimizing emissions and fuel consumption. This can be achieved through various methods, including adjustments to fuel injection timing, pressure, and air-fuel ratio. Response surface methodology and other optimization algorithms are used to find the best settings for individual operational profiles, balancing fuel efficiency with emission control.

Benefits of Fuel Saving

- Fuel savings will benefit the fisher.
- Fuel savings will benefit the consumer.
- Fuel savings will benefit the environment.
- Fuel saving will benefit the fuel resources or stock.

Fuel Use in Fishing

1. **Going to fishing ground & Back to the harbor:** Fuel is consumed to travel from the harbor to the fishing grounds and back, which can be a significant distance.
2. **Searching for fish resources:** Modern fishing vessels use equipment like sonar and GPS while searching for fish, which requires fuel for operation.
3. **Fishing operation:** The actual process of fishing, including trawling or operating nets, uses fuel to maneuver the boat and operate the gear.
4. **Refrigeration system:** If the vessel has a refrigeration system to preserve the catch, it will use additional fuel to keep it running.

Methods Of Fuel Saving in Fishing Vessels

Saving fuel in fishing vessels is a multifaceted approach that involves optimizing vessel design, improving operational practices, and adopting new technologies. Here's an in-depth look at the methods of fuel saving in fishing vessels:

1. **Vessel Design Optimization:** The design of a fishing vessel significantly impacts its fuel efficiency. By optimizing the hull form, resistance in water can be reduced, leading to lower fuel consumption. The use of lightweight materials in the construction of

vessels also contributes to fuel savings. Additionally, the propulsion system's design, including the engine and propeller, must be optimized for the vessel's operating conditions.

2. **Engine Efficiency:** The engine is the heart of the fishing vessel, and its efficiency directly affects fuel consumption. Regular maintenance ensures the engine runs smoothly, while upgrading to more efficient engines can lead to significant fuel savings. Properly sizing the engine to the vessel's needs prevents overcapacity, which can waste fuel.
3. **Operational Practices:** Fuel consumption can be reduced by altering fishing operations. This includes planning the shortest possible route to the fishing grounds, avoiding unnecessary idling, and using fishing gear that requires less power to operate. Skippers can be trained in fuel-efficient practices to maximize savings.
4. **Speed Management:** The vessel's speed has a profound effect on fuel usage. Operating at the optimal speed for the vessel and sea conditions can minimize fuel consumption. Slower speeds generally lead to better fuel economy, but the trade-off between travel time and fuel savings must be considered.
5. **Use of Alternative Energy Sources:** Incorporating alternative energy sources such as solar or wind power can offset the use of fossil fuels. Solar panels can power onboard systems, and wind propulsion can assist the main engine, reducing fuel use.
6. **Fishing Gear Optimization:** The design of fishing gear can influence fuel efficiency. Modern gear with improved hydrodynamic properties reduces drag and requires less power to operate. Minimizing seabed contact also saves fuel, as seen in the Sumwing beam trawl trials.
7. **Monitoring Systems:** Fuel monitoring systems help track consumption and identify areas for improvement. These systems provide real-time data that can be used to adjust operations for better fuel efficiency.
8. **Hull Maintenance:** A clean and well-maintained hull reduces resistance through water, which in turn reduces fuel consumption. Regular cleaning and the application of anti-fouling coatings can maintain hull efficiency.
9. **Anti-fouling measures:** In tropics, surface friction due to fouling is estimated to increase at the rate of 0.6 to 1.5%. Fuel consumption due to fouling could increase by 7% at the end of first month 44% at the end of six months and 88% at the end of 12 months. Hence, periodic hull cleaning and application of antifouling paints can lead to considerable savings in fuel.



Fig 1: Anti-fouling in fishing vessels

10. Propeller Efficiency: A well-designed and maintained propeller ensures efficient transfer of power from the engine to the water. Propeller fouling or damage can lead to increased fuel consumption, so regular inspections and maintenance are essential.



Fig 2: Different types of propeller used in fishing vessel

- 11. Weather Routing:** Using weather routing services can help vessels avoid adverse conditions that increase fuel consumption. By planning routes based on weather forecasts, vessels can take advantage of favorable currents and winds.
- 12. Load Management:** Properly managing the vessel's load, including the distribution of catch, equipment, and supplies, can improve stability and reduce fuel consumption.
- 13. Energy Recovery Systems:** Systems that recover energy from exhaust gases or cooling water can be used to generate electricity or assist in propulsion, further reducing fuel use.
- 14. Collaboration and Sharing:** Sharing information and best practices among vessel operators can lead to industry-wide improvements in fuel efficiency. Collaborative efforts can also lead to the development of new technologies and methods for saving fuel.

15. **Regulatory Compliance:** Complying with environmental regulations often leads to fuel savings. Regulations may require the use of cleaner fuels or the adoption of technologies that reduce emissions and fuel consumption.
16. **Research and Development:** Investing in research and development can lead to breakthroughs in fuel-saving technologies. The fishing industry can benefit from advancements in engine technology, alternative fuels, and vessel design.

Conclusion

Optimizing engine strategies in fishing vessels is a pivotal step towards sustainable marine operations. By implementing advanced technologies and practices such as regular maintenance, retrofitting engines with fuel-efficient alternatives, and utilizing data analytics for operational planning, the fishing industry can significantly reduce fuel consumption. This not only leads to cost savings but also minimizes the environmental impact of fishing activities. The collective efforts in enhancing fuel efficiency are not just beneficial for the industry's economy but also crucial for the conservation of marine ecosystems, ensuring that the oceans continue to thrive for future generations.

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